



**Efficiency and quality
united by experience**

ABOUT US

Ever since we were founded in 1987, **Ingeniería y Montajes Rías Bajas (IMRB)** has been renowned for offering global and quality solutions for clients in highly demanding sectors.

The experience accumulated over the years and a continuous commitment to innovation are the pillars of our success, and we are able to provide our clients with optimal results and an unbeatable service through our highly qualified team of experts who bring both professionalism and enthusiasm to each project.

EXPERIENCE AND COMMITMENT TO
INNOVATION ARE OUR CORNERSTONES

OUR FIGURES

TURNOVER
2022
€
13,5 M€

HOURS WORKED
IN 2022
⌚
270.000 hours

SURFACE AREA
COVERED IN M2
m²
6.500 m²

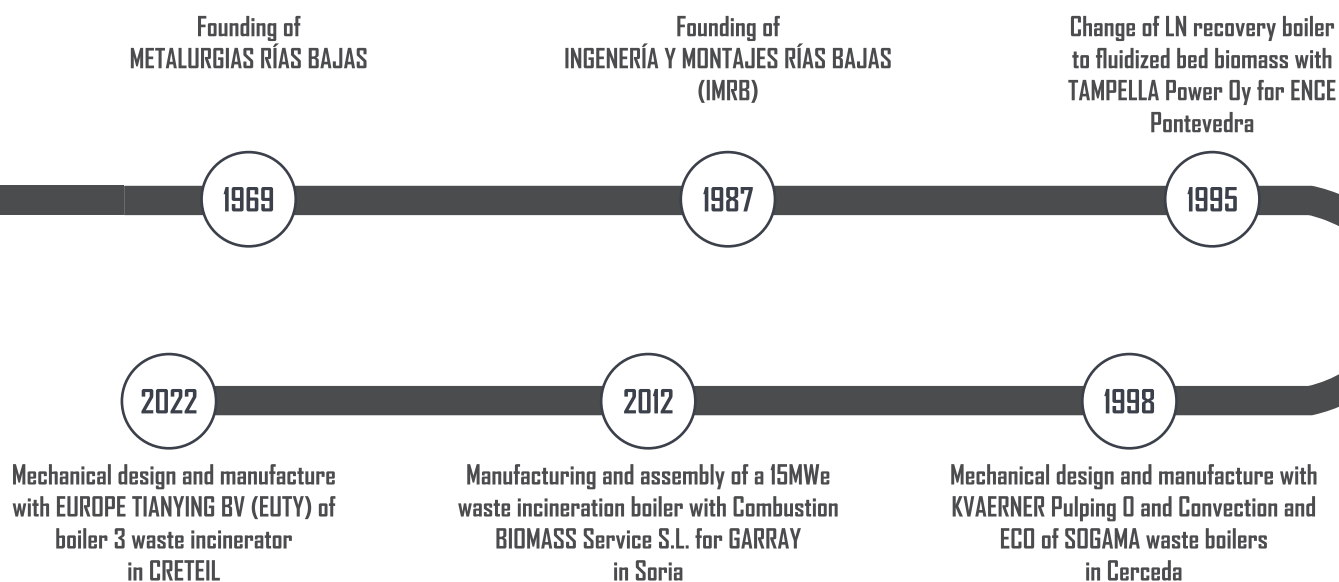
TOTAL AREA
m²
20.000 m²

AVERAGE NUMBER
OF EMPLOYEES
👷
135

APPROVED
WELDINGS
🔧
25 TIG

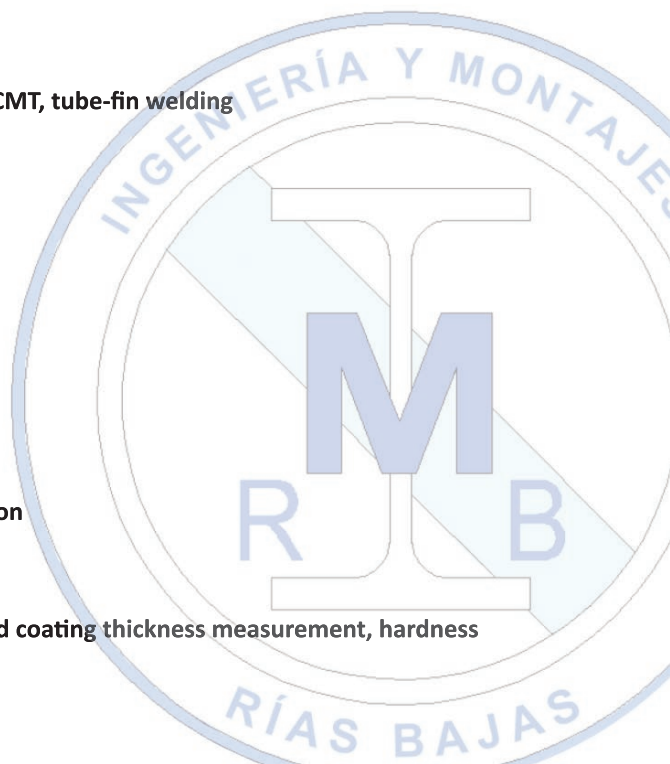


STEADY PROGRESS



TECHNICAL RESOURCES

- Pipe bending and forming machinery
- Machinery for cutting (oxy-fuel - plasma) and bending of sheet metal
- Machinery for turning and machining of parts
- Synergic welding equipment: GTAW, SMAW, GMAW, FCAW, TIG ORBITAL, CMT, tube-fin welding
- Welding column for SAW submerged arc welding process
- Welding positioners
- Tackers used in welding column or cylindrical equipment processes
- Equipment for blasting and priming of parts
- Equipment for heat treatment of welding
- Equipment necessary to carry out hydraulic tests
- Approved equipment for verification/calibration of internal instrumentation
- In-house tool repair and maintenance workshops
- Inspection equipment: IV, LD, PM, UT, endoscope inspection, thickness and coating thickness measurement, hardness measurement, etc.



A SOLUTION FOR EVERY NEED

Our extensive experience and technical resources have positioned us as a **leading company in the execution of industrial projects**. The key to our success is that **we offer a comprehensive service to our clients**, ranging from **design, manufacture, assembly and even preventive and corrective maintenance** of the installations.

ENGINEERING AND DESIGN

In our engineering and design department we have expert professionals who provide our clients with the necessary technical resources to carry out studies and simulations based on the needs of each client. We have our own calculation programmes developed thanks to our know-how that allow us to adjust procedures such as tube bending or fin welding, facilitating their subsequent execution.

MANUFACTURING

We offer our clients extensive knowledge and experience in welding of all types of metal materials for the customised manufacture of a large number of components.

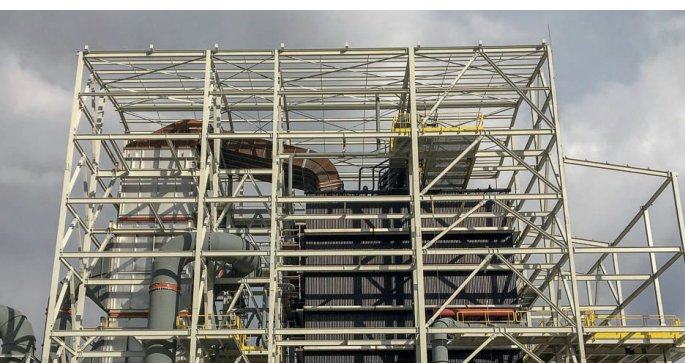
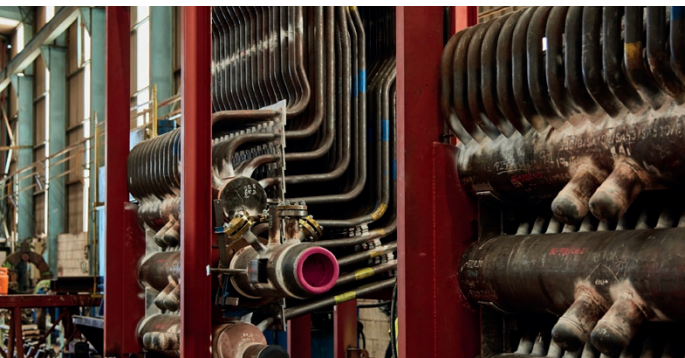
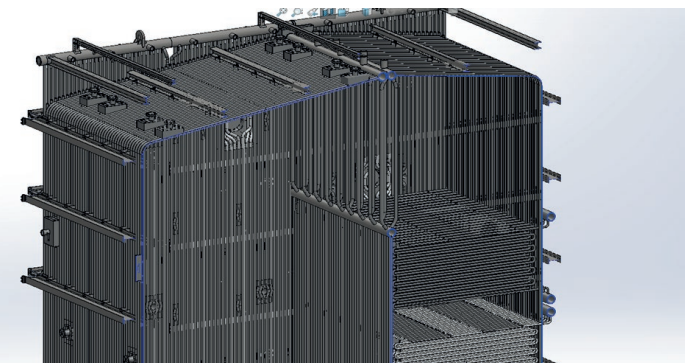
- Pressure vessels, heat exchangers, economisers, superheaters, various piping elements and all types of boilers and metal structures.
- Pyrotubular boilers, air coolers, evaporators, towers, digesters, tube bundles, etc.

INDUSTRIAL ASSEMBLIES

The planning of assembly works is crucial to guaranteeing the delivery of our projects in a safe way and within the established deadlines. We develop an execution plan in which we analyse the assembly phases, details of lifting and assembly of elements with a high level of experience in very tight surveys.

INDUSTRIAL MAINTENANCE

We offer our clients a comprehensive service, which leads us to perform preventive maintenance services, corrective or focused on the renovation of facilities. Our extensive experience in the sector allows us to carry out the recovery of worn parts, either by weld overlay or by replacement of damaged parts, among other procedures.



COMMITMENT TO QUALITY CUSTOMER SATISFACTION

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IMRB's main objective is to exceed our clients' expectations in terms of quality of service, environmental protection and occupational safety. We provide high-performance, cost-optimised solutions and guarantee maximum efficiency in our processes.

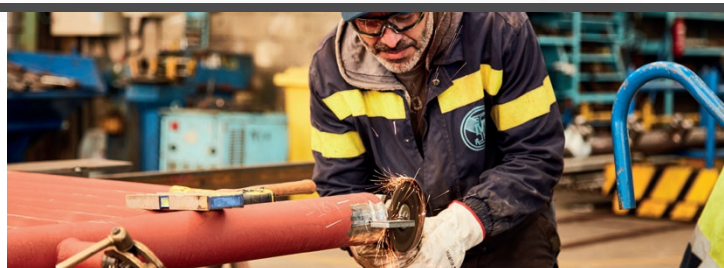
We have more than 300 welding procedures for materials in carbon steel, alloy, stainless steel grades by EN and ASME; in Gtaw, Smaw, Gmaw, Fcaw, Saw, Tig-orbital processes.



WE HAVE ALL THE NECESSARY CERTIFICATIONS FOR THE EXECUTION
OF PROJECTS

A HIGHLY QUALIFIED TEAM

One of the keys to our success is our team of highly qualified and experienced professionals. It is a young and innovative team, committed to the values of the company and that receives continuous training in the latest market trends to achieve maximum customer satisfaction.



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EQUIPOS Y APORTACIÓN





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Avenida de Vigo, 94. 36003 Pontevedra
986 842 847 - info@peycar.com - www.peycar.com

CONTACT



C/ Pastor Diaz, nº 1 - 6ºB
36001 Pontevedra
ESPAÑA

imriasbajas@imriasbajas.com

Tel.+34 986 842 711



Carretera Ourense-Pontevedra
(N-541), Km. 80, Viascón
36121 Cerdedo-Cotobade
(Pontevedra)
ESPAÑA

